



# Advancing AAV Vector Production with High-Integrity DNA Constructs

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**PlasmidFactory GmbH**

The CDMO and service provider for plasmid and Minicircle DNA

# Agenda

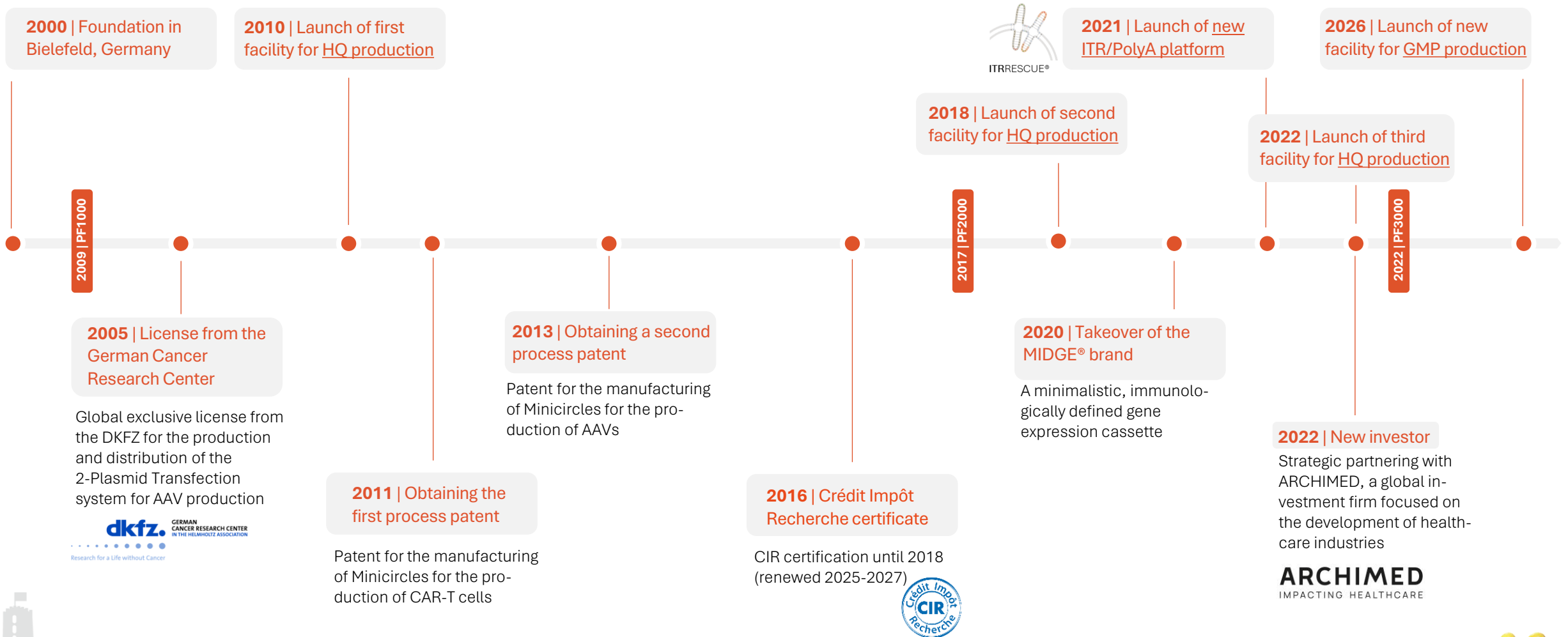
- ✓ Company introduction
- ✓ Different quality grades
- ✓ The Minicircle
- ✓ Solutions for AAV production
- ✓ The 2-plasmid system
- ✓ Minicircles for AAV
- ✓ The AAV Inverted Terminal Repeats
- ✓ Key findings



*GMP production facility, PlasmidFactory GmbH, Bielefeld*

# PlasmidFactory's History

PlasmidFactory  
25  
YEARS



Made in Germany  


# Comprehensive DNA Portfolio



## Custom DNA

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Plasmid DNA

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Minicircle DNA

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MIDGE® Vectors

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*Tailor-made DNA vectors produced from research to GMP grade.*

## In-Stock DNA

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Reporter & pEPito plasmids

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AAV plasmids and Minicircles

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Molecular size markers

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*Ready-to-use plasmids & Minicircles · reporters, AAV tools, markers*

## Services & Analyses

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Capillary gel electrophoresis (CGE)

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GMP-compliant DNA storage

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Linearized DNA & cloning Services

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ITRPROTECT® / ITRRESCUE® / POLYARESCUE®

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*Proprietary technologies and QC services · ensuring stability, purity & compliance*

# Available Quality Grades

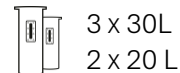
## Scientific Quality (SQ) Grade

Optimized DNA quality for basic research, pre-clinical and toxicology studies

- ✓ 4 parallel production lines
- ✓ Scalable process starting from 0.5 mg\*
- ✓ 2 options available:
  - *Research Grade* for basic requirements
  - *CCC Grade* with ≥ 95% supercoiled DNA

### Key features

- Fermentation-based



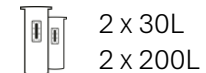
## High Quality (HQ) Grade

Starting material for GMP productions in early clinical phase

- ✓ 2 HQ facilities
- ✓ According to EMA guidelines
- ✓ Production scale 10 mg – 10 g\*\*

### Key feature

- Complete traceability



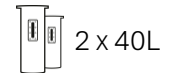
## GMP Grade

Late clinical phase and market supply with direct human application

- ✓ State-of-the art GMP facility
- ✓ GMP-compliant production
- ✓ Scalable production process
- ✓ Tailormade for MC production

### Key feature

- Single use equipment



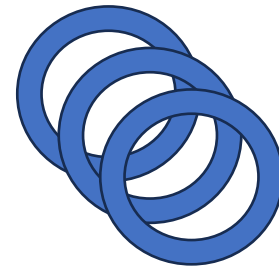
\*0.5 mg for MC; 5 mg for plasmid DNA

\*\*1 g for MC; 10 g for plasmid DNA; more on request

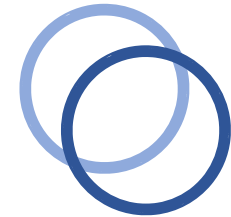
# Solutions for AAV Production

**Transitioning from a 3-plasmid to a 2-plasmid system – no compromise on safety while maintaining vector yields**

1. Transfer plasmid containing ITRs
2. Helper and Packaging plasmid (serotype-dependent)

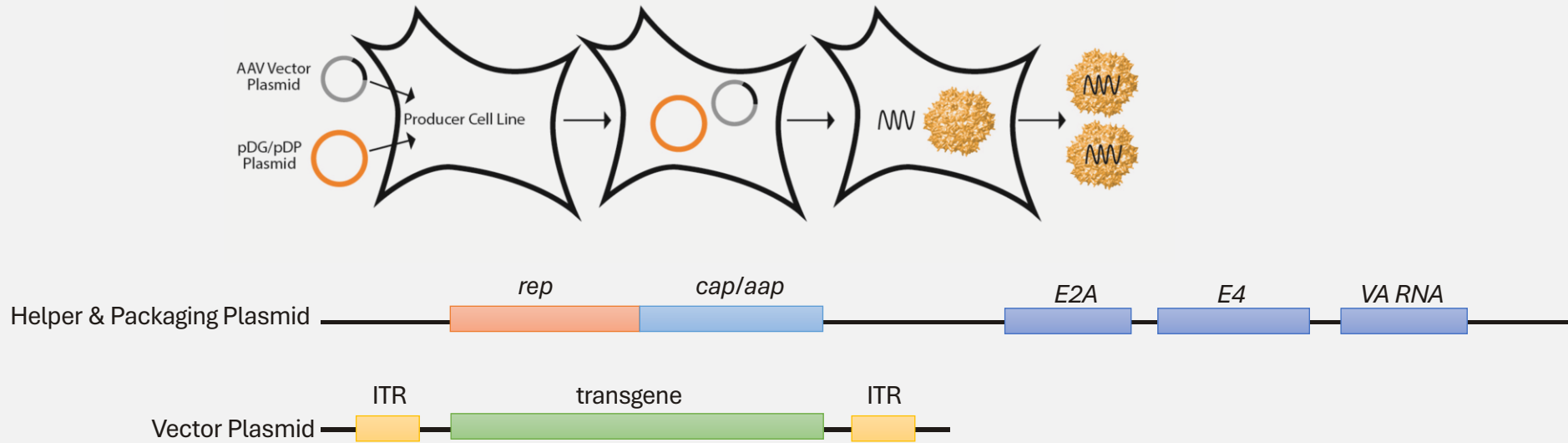


3-plasmid system



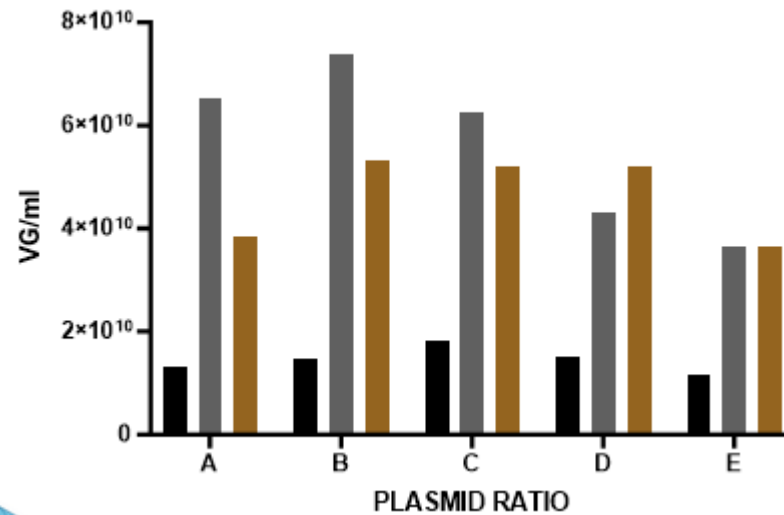
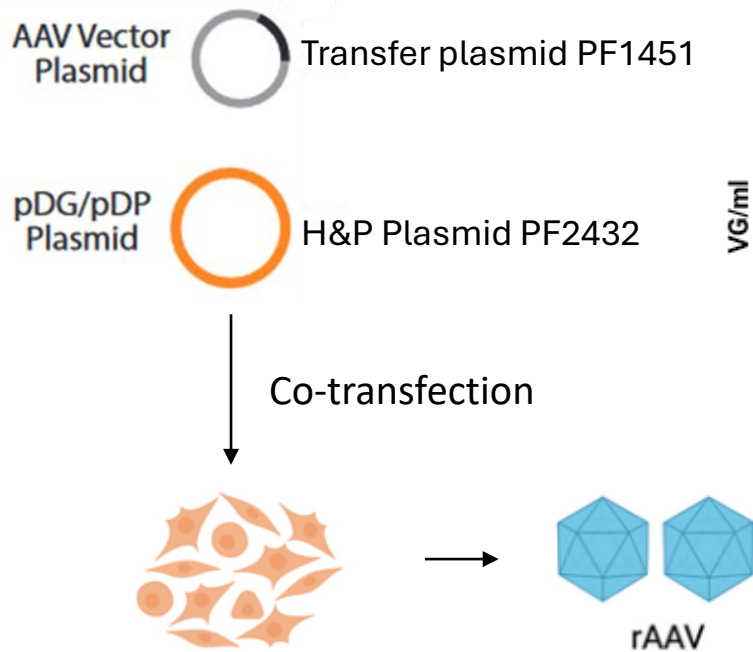
2-plasmid system

# Exclusive 2-Plasmid System



- ✓ **Simplified AAV workflow:** Helper + Packaging on one plasmid; fewer components, less complexity
- ✓ **Higher efficiency & consistency:** Consistent transfection performance with lower DNA input
- ✓ **Cost-effective & GMP-ready:** Reduced DNA production and QC burden, easily scalable to GMP production
- ✓ **Future-proof design:** Available as Minicircle and compatible with ITRPROTECT® / ITRRESCUE® technologies

# High Vector Genome Titers and Transferability to Bioreactor Cultivation



Shake flask (30 mL)

VG/ml	VG tot	TU/ml
7.38E+10	2.2E+12	7.61E+07

Optimization of :

- i) Plasmid ratio
- ii) Plasmid amount
- iii) Transfection reagent


Bioreactor (2L)

VG/ml	VG tot	TU/ml
1.44E+11	2.88E+14	1.16E+08



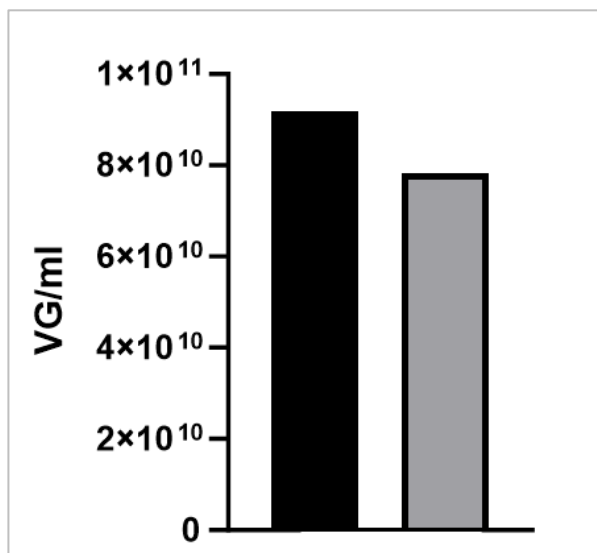
# Consistency across Production Systems - Elevate AAV Production in ReiThera's proprietary Cell Line



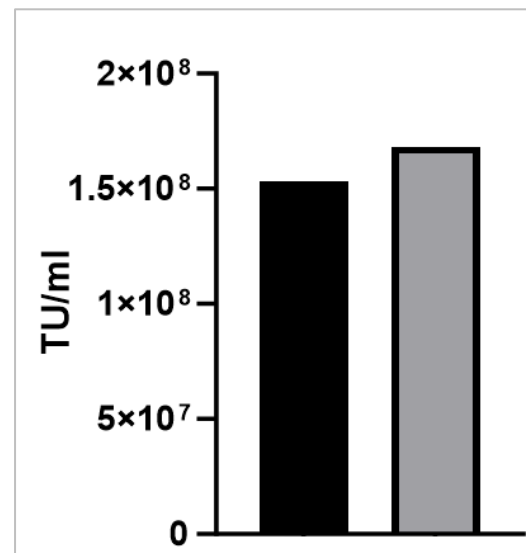
AAV Vector Plasmid  Transfer plasmid PF1451

pDG/pDP Plasmid  H&P Plasmid PF2432

## 1. Physical titer



## 2. Infectious titer



■ HEK293 commercial cell line  
■ ReiCell-AAV

2e6 cells/mL  
30 mL  
DNA 2.5ug /mL

✓ ReiCell-AAV can produce AAV - including AAV2 - at high titers, greater than  $7 \times 10^{10}$  vg/mL

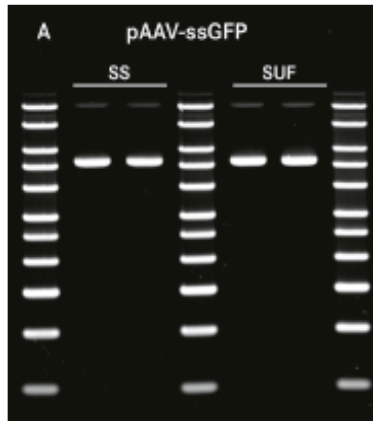
Data courtesy of Michaela Gentile, Angelo Raggioli, ReiThera Srl, presented at the 31st ESGCT Congress, Rome.



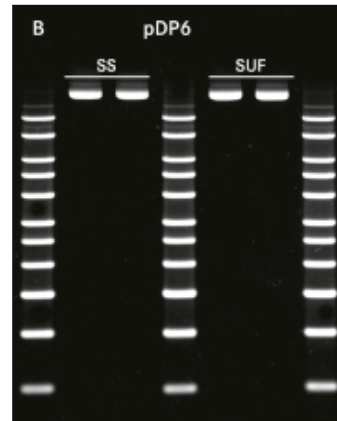
# Production in single use fermenter

Comparable performance to stainless steel fermenters enabling deployment in GMP environment

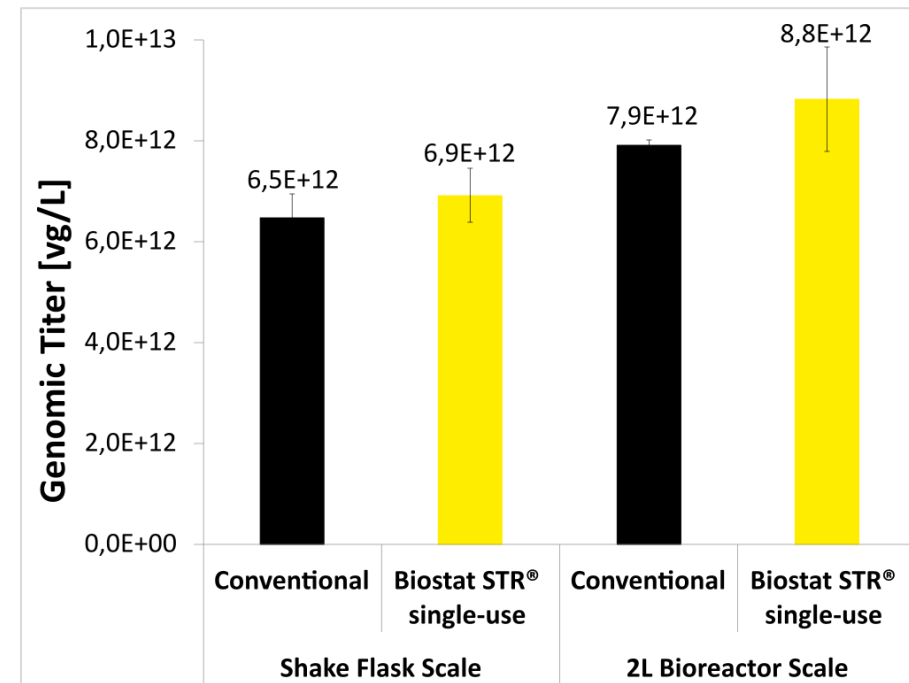
Transfer plasmid



Helper + Packaging plasmid

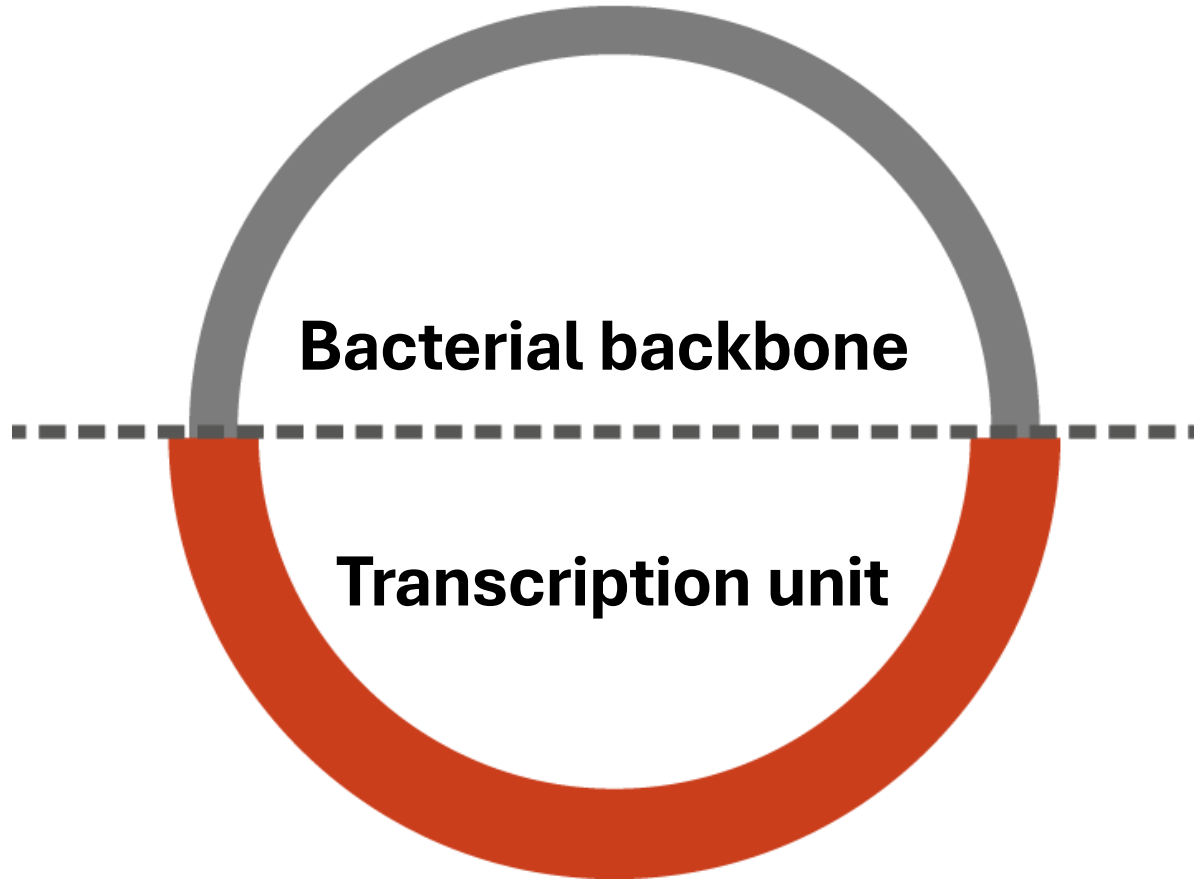


Application of 2-plasmid system in suspension culture

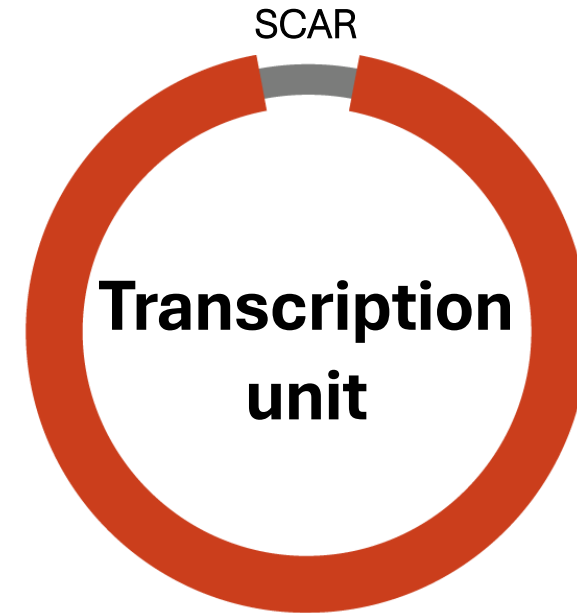


✓ Good vector genome titers achieved considering a different transfection reagent was used.

# Minicircle vs. Plasmid Comparison



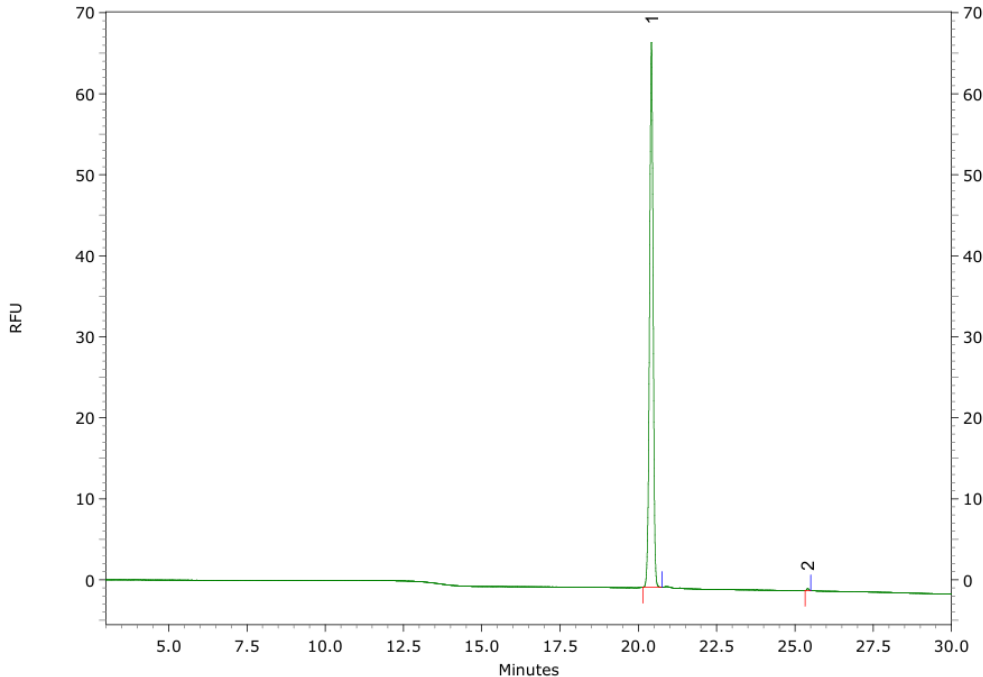
Conventional plasmid



Minicircle DNA

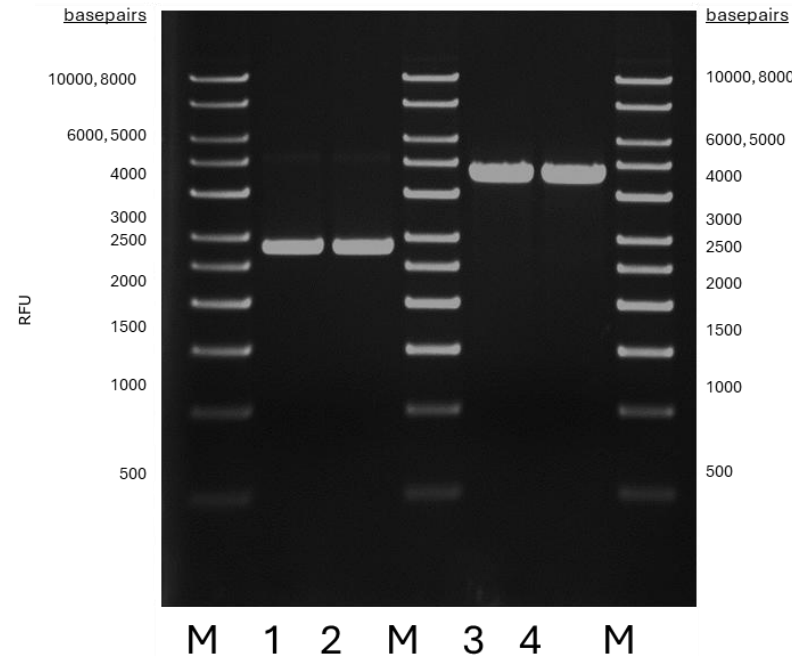
# AAV Minicircles: Highest Purity

QC (CGE)



**P1:**supercoiled Minicircle (ccc; 99.8%)  
**P2:** open circle (oc) Minicircle (0.2%)

QC (AGE)



**Lane M:** 1 kbp ladder (PlasmidFactory, Item no. MSM-865-50), 300 ng  
**Lane 1:** MC.AAV-ssGFP, 250 ng  
**Lane 2:** MC.AAV-ssGFP, 250 ng  
**Lane M:** 1 kbp ladder (PlasmidFactory, Item no. MSM-865-50), 300 ng  
**Lane 3:** MC.AAV-ssGFP, Pacl digestion, 250 ng  
**Lane 4:** MC.AAV-ssGFP, Pacl digestion, 250 ng  
**Lane M:** 1 kbp ladder (PlasmidFactory, Item no. MSM-865-50), 300 ng

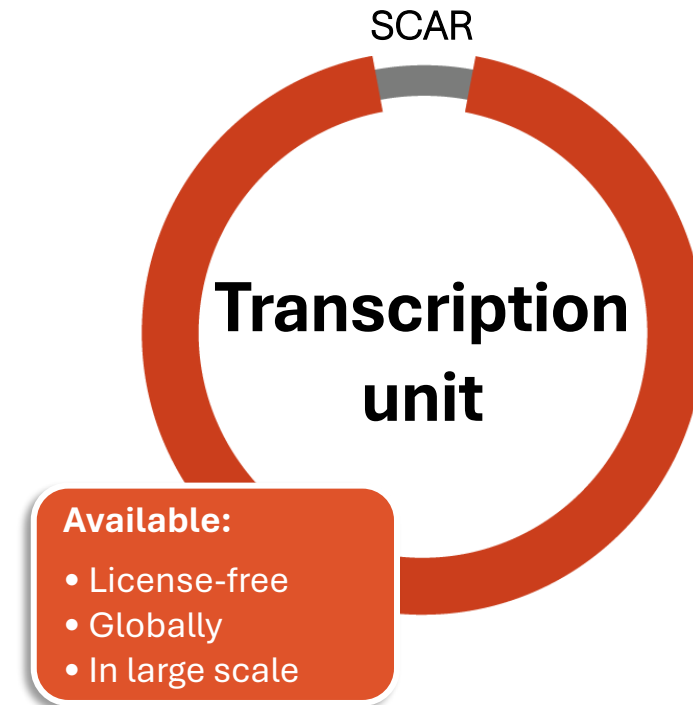
- **Exceptional purity:** Strong ccc Minicircle signal, with no detectable genomic DNA.
- **Consistent quality:** Single clear band (AGE) and dominant ccc peak (CGE), confirming minimal open-circle forms.
- **Regulatory confidence:** Clean profiles support GMP compliance and safer downstream applications.

# Minicircle Benefits at a Glance

## 👉 Plasmid backbone sequences removed

- ✓ Small, monomeric, supercoiled
- ✓ No antibiotic resistance or other bacterial markers
- ✓ Less immunogenicity
- ✓ Lower DNA toxicity
- ✓ Higher transfection efficiency
- ✓ Reduced transgene silencing
- ✓ Stronger, more stable gene expression
- ✓ Almost no cargo size restriction
- ✓ Improved yield – minimized costs
- ✓ No back-packaging during AAV production

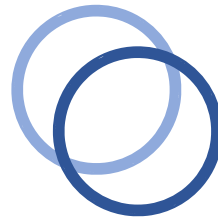
## 👍 Successful in several clinical trials & manufacturing



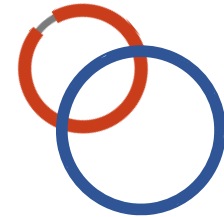
# Solutions for AAV Production

## Converting one of the constructs into a Minicircle – increased vector genome yields

1. Transfer **Minicircle** containing ITRs
2. Helper and Packaging plasmid

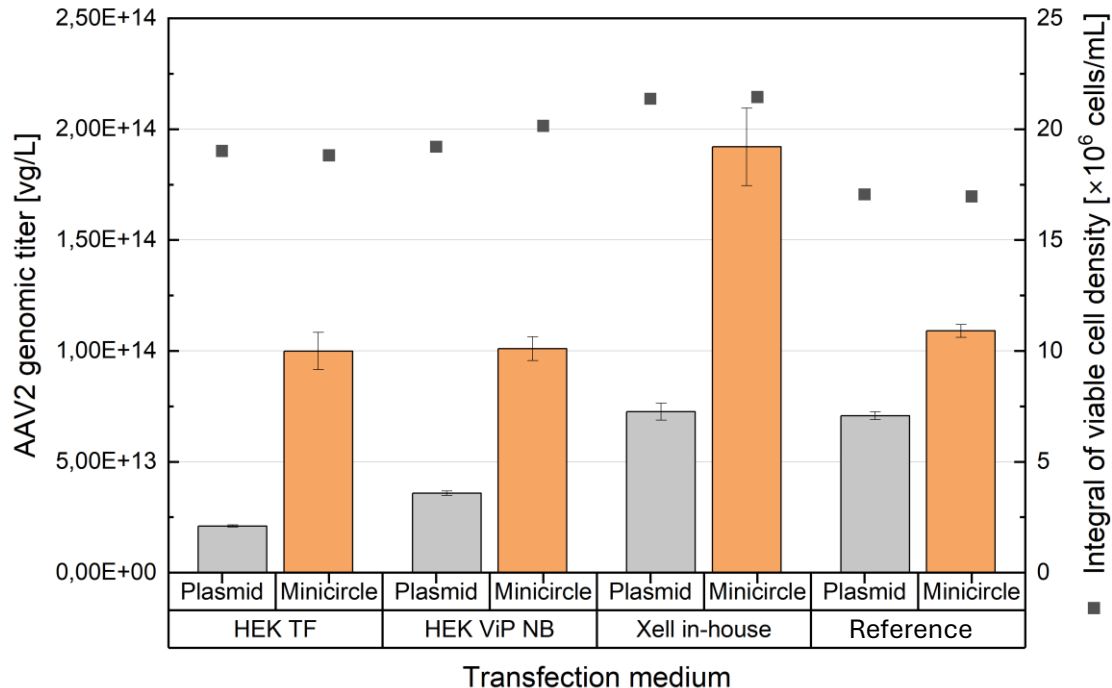


Plasmid/plasmid



Minicircle/plasmid

# Minicircles: Increase AAV Titers



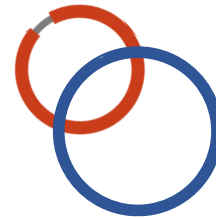
- ✓ **Marked increase in viral titers:** 3 to 4-fold
- ✓ **Consistent effect** across different cell culture media
- ✓ **Lower downstream burden and COGS:** More efficient AAV manufacturing
- ✓ **Elevated yield** not related to increase in viable cell density

AAV titer was measured via qPCR with an AriaMx system (Agilent Technologies, USA) 72 h after transfection. Cells were lysed with three consecutive freeze/thaw-cycles. The samples were treated with DNase I (Thermo Scientific, USA) and Proteinase K (Thermo Scientific, USA), according to an internal protocol. Cycling conditions were chosen according to the manufacturers protocol. Transfection was carried out using FectoVIR®-AAV (Polyplus, France, now part of Sartorius). **"Plasmid DNA" consisted of pAAV-ssGFP and pDG (both PlasmidFactory, Germany) in a molar ratio of 1:1.3. "Minicircle DNA" comprises MC.AAV-ssGFP and pDG (both PlasmidFactory, Germany) in a molar ratio of 1:1.3. pAAV-ssGFP and MC.AAV-ssGFP were used in the same molar ratio. DNA concentration was 1 µg per 1 million cells at the time of transfection.**

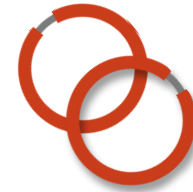
# Solutions for AAV Production

Converting both constructs into Minicircles – significant increase in vector purity

1. Transfer **Minicircle** containing ITRs
2. Helper and Packaging **Minicircle**



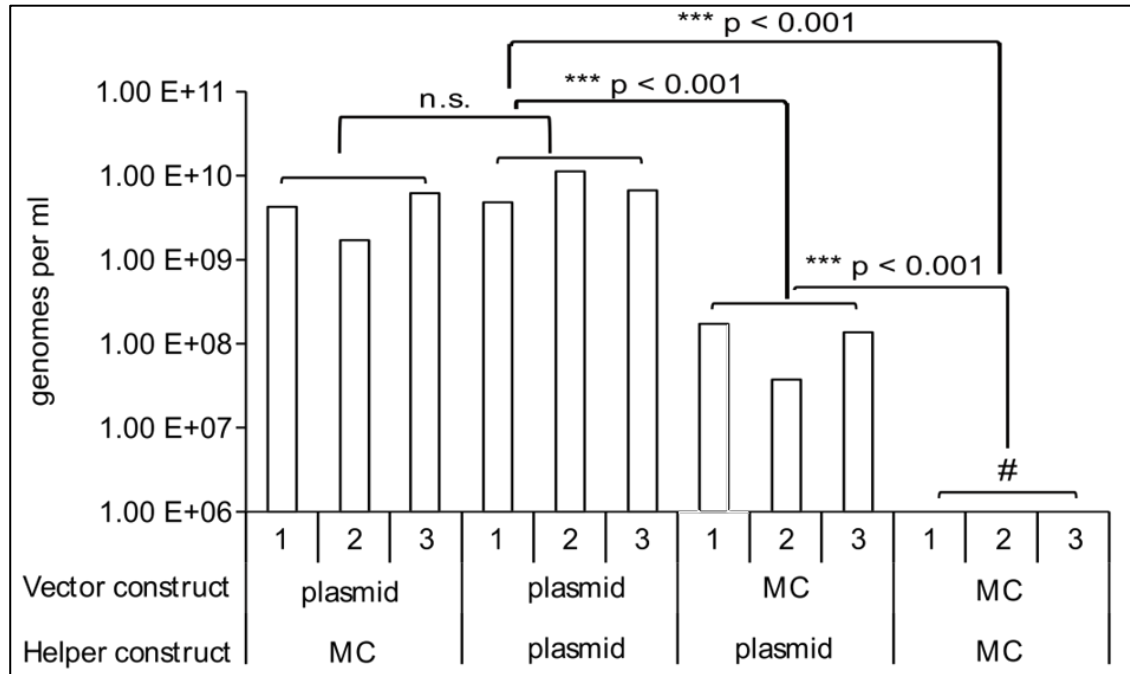
Minicircle/plasmid



Minicircle/Minicircle



# Minicircles: Improved AAV Vector Purity



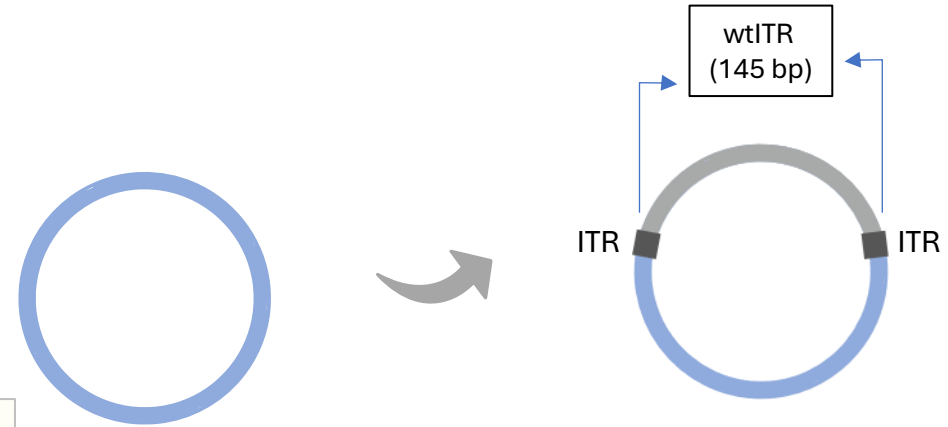
- ✓ **No bacterial backbone or antibiotic resistance genes:** cleaner vectors, lower immunogenicity
- ✓ **No back-packaging:** higher vector purity and product consistency
- ✓ **Improved transduction efficiency:** up to 30× higher for scAAV
- ✓ **Maintained productivity:** comparable yields and capsid numbers
- ✓ **Enhanced safety profile:** suitable for clinical and GMP use

Replacing the vector plasmid by Minicircle significantly decreases the amount of encapsidated DNA particles  
 Replacing both plasmids by Minicircles results in decrease of backbone sequence detection to below limit of quantification

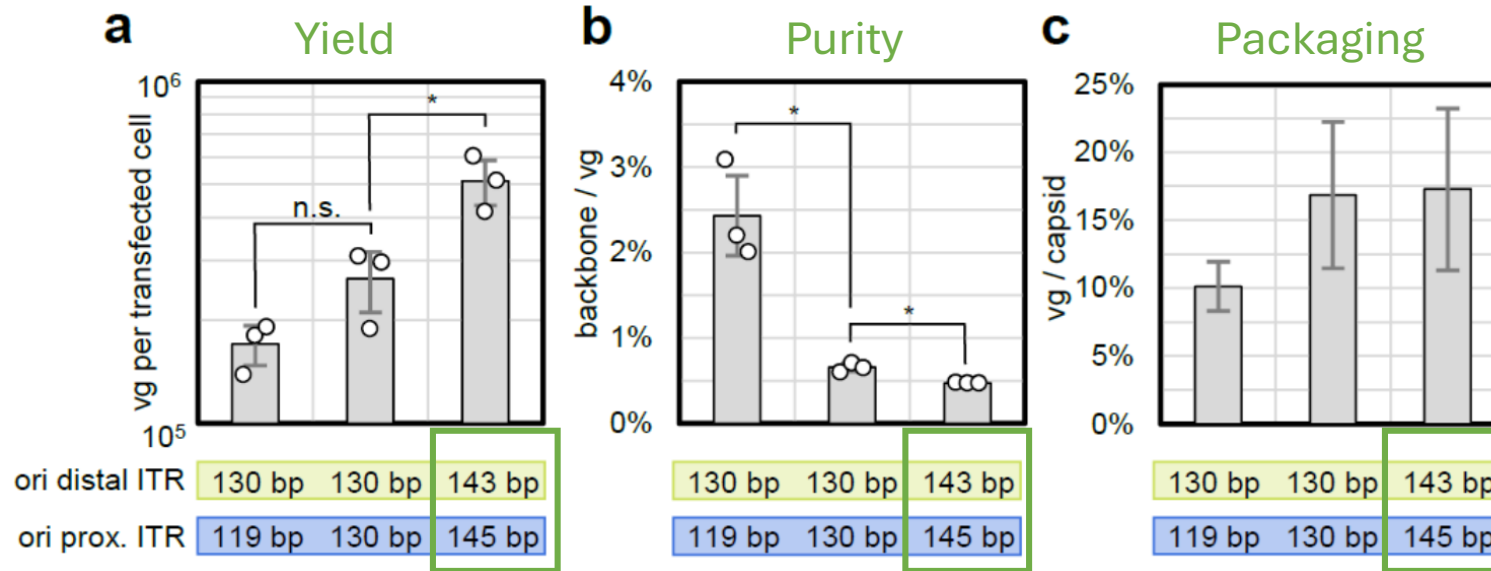
# Solutions for AAV Production

Throwing the spotlight on ITR sequence integrity: pioneering research by academic collaborators

Transfer plasmid containing **wild-type length ITRs**

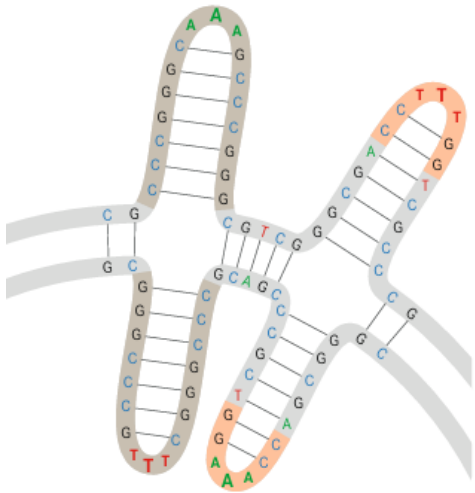


# Intact ITRs for More Efficient AAV Production



- ✓ **Higher yields** with plasmids carrying full-length ITRs vs. truncated ITRs
- ✓ **Greater genomic purity**, with fewer backbone contaminants
- ✓ **Improved packaging**, yielding more full capsids and better genome-to-capsid ratios
- ✓ **Functional advantage**, as intact ITRs produce AAVs with stronger transduction

# Keeping ITRs Intact: ITRPROTECT® & ITRRESCUE®



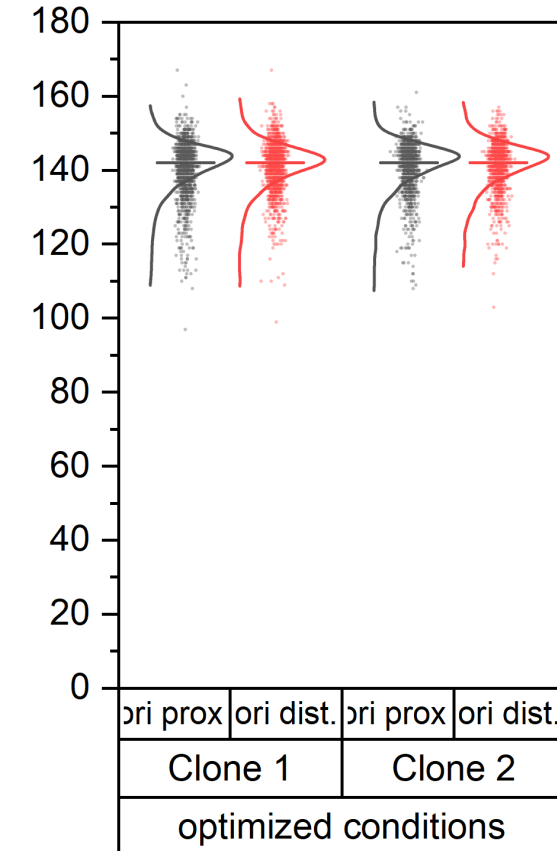
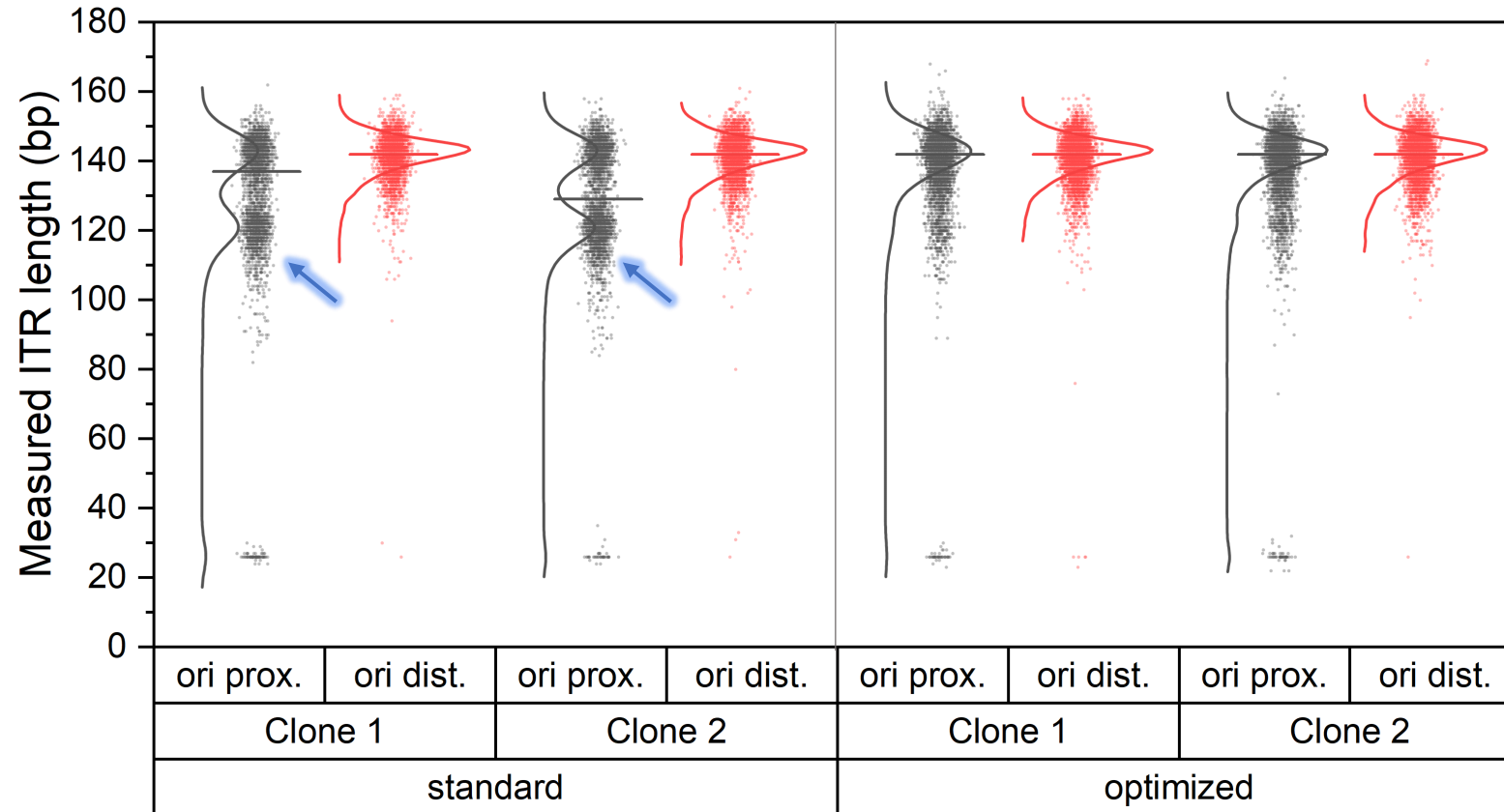
## ITRPROTECT / ITRRESCUE

PlasmidFactory's proprietary technologies enable amplification of plasmid DNA while preserving sensitive ITR sequences.

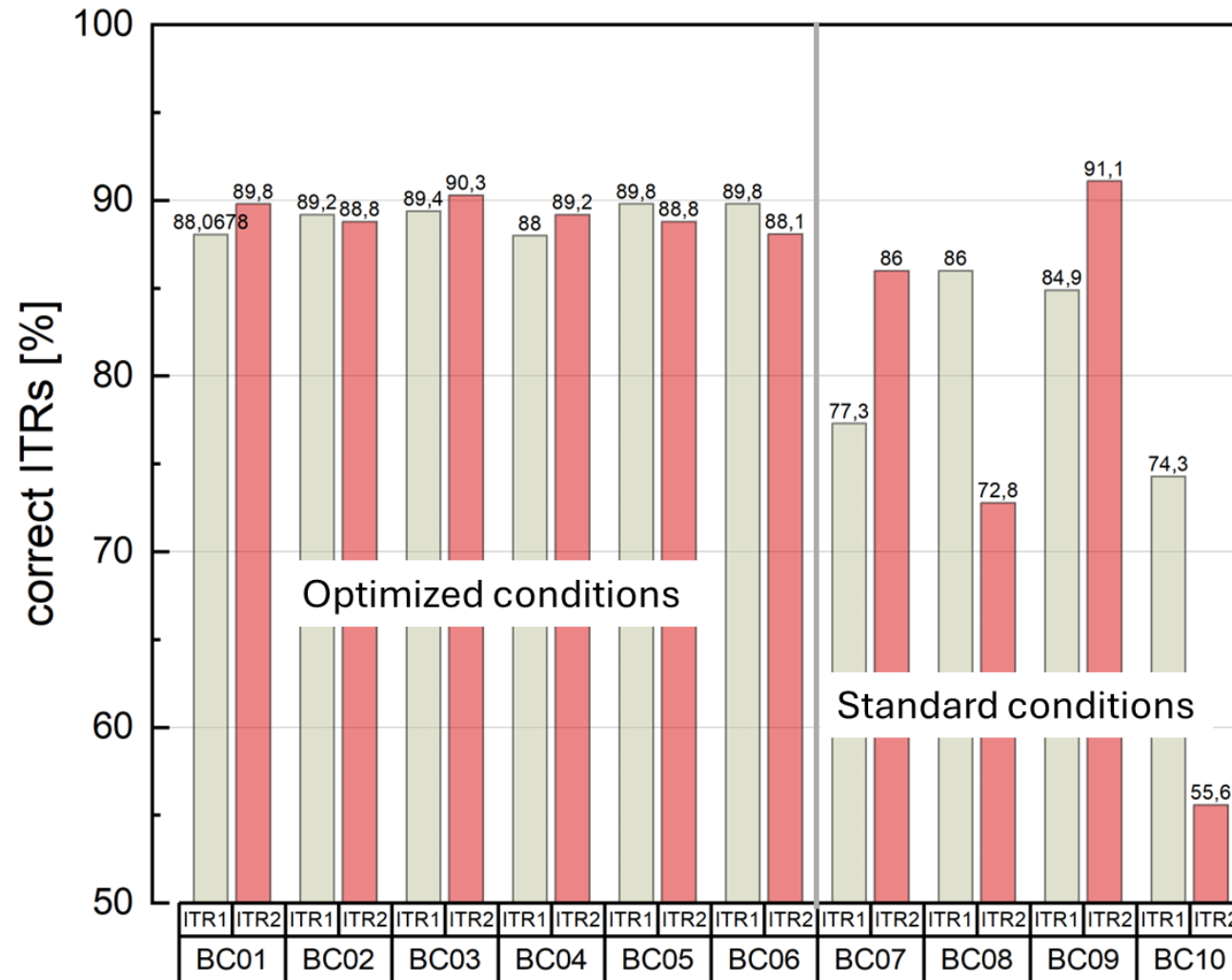
- **Protects fragile ITRs:** Reliable amplification of intact repeats, avoiding truncation and yield loss
- **Verified by NGS:** Confirms intact ITRs in every batch for consistent, regulatory-ready quality

C G C C C G G G C A A G C C C G G G C G T C G G G C G A C C T T T G G T C G C C C G  
G C G G G C C C G T T T C G G G C C C G C A G C C C G C T G G A A A C C A C G C C C C

# Keeping ITRs Intact: **ITRPROTECT<sup>®</sup>** & **ITRRESCUE<sup>®</sup>**



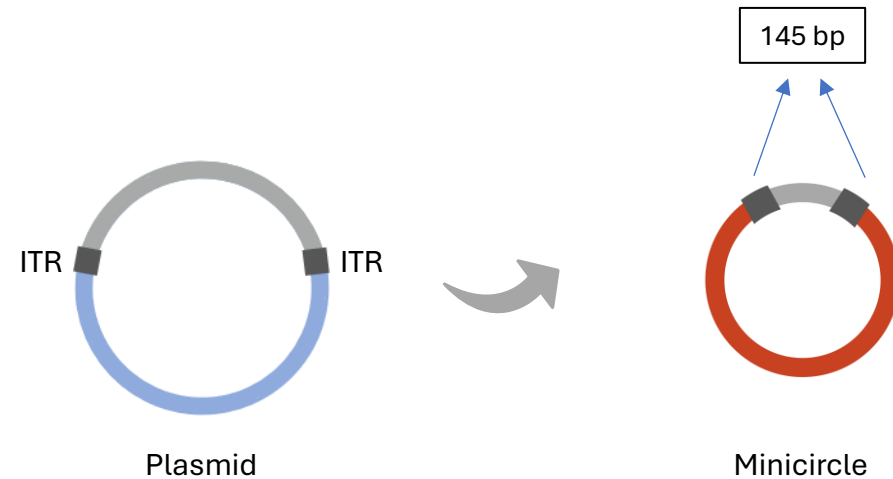
# Keeping ITRs Intact: **ITRPROTECT®** & **ITRRESCUE®**



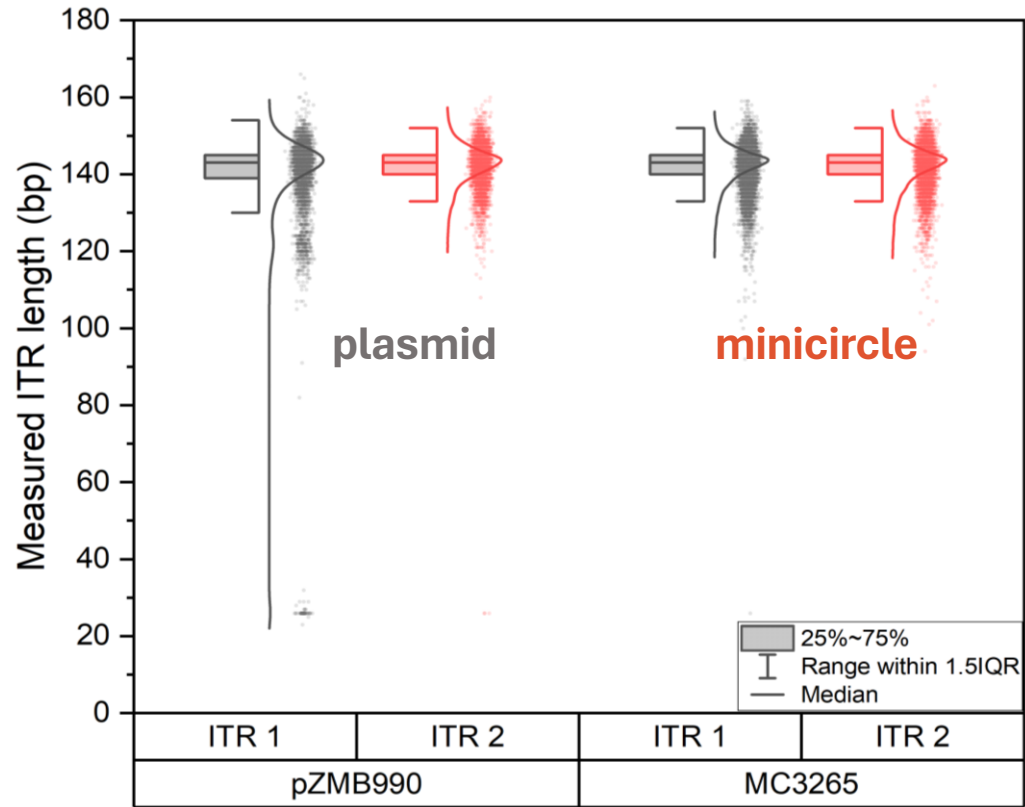
# Solutions for AAV Production

Combining wtITR technology with Minicircles: cumulative effect observed in key parameters

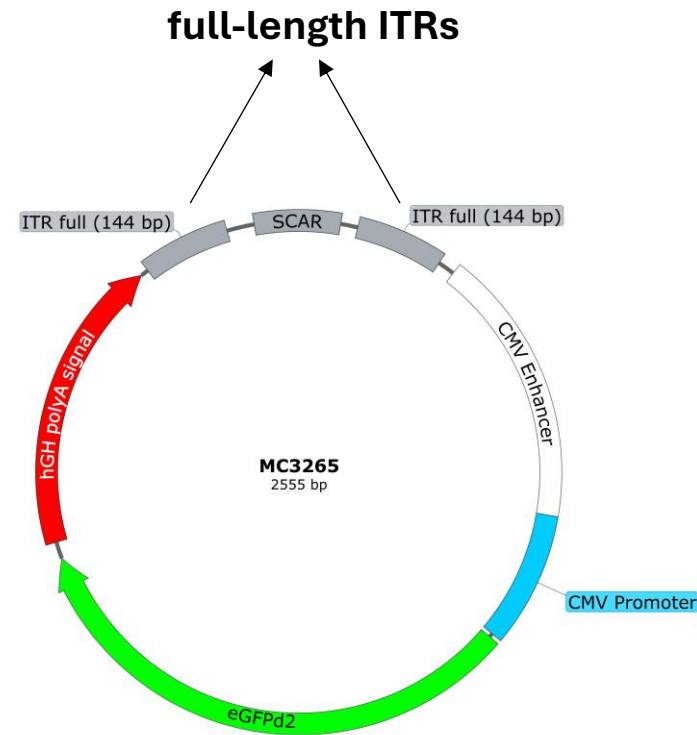
Transfer **Minicircle** containing **wild-type length ITRs**



# Minicircles: Preserved ITR Length and Integrity

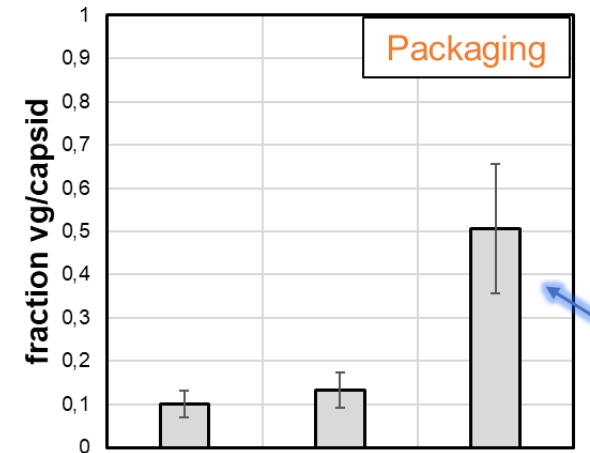
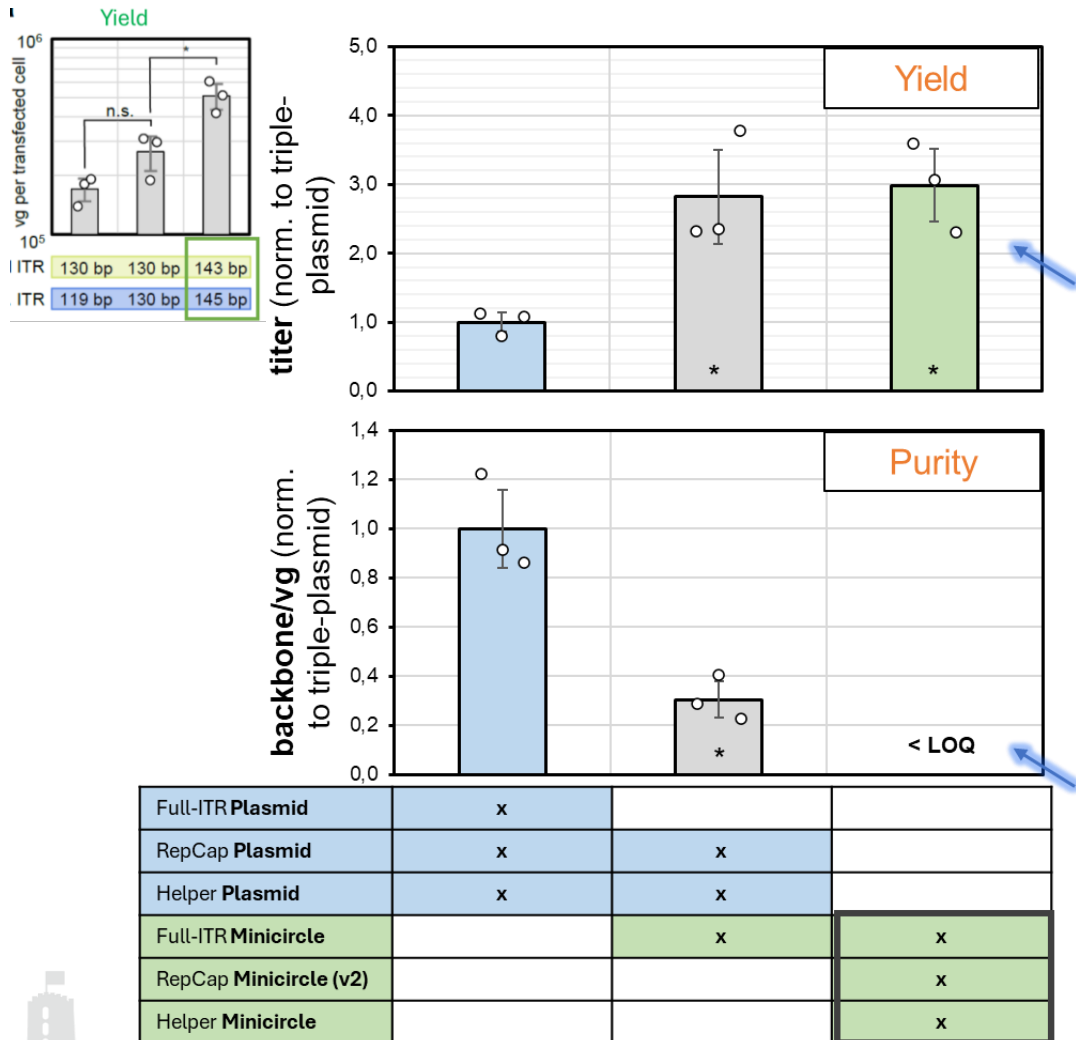


NGS data proved ITR integrity





# Minicircles with intact ITRs boost yield, purity, and efficiency PlasmidFactory®



Full-ITR Plasmid	x		
RepCap Plasmid	x	x	
Helper Plasmid	x	x	
Full-ITR Minicircle		x	x
RepCap Minicircle			x
Helper Minicircle			x

- ✓ **Higher titers:** Equal or superior yields vs. plasmids for greater productivity
- ✓ **Lower mispackaging:** Cleaner vectors with fewer unwanted DNA fragments
- ✓ **Better capsid loading:** More genomes per capsid for better vector quality

→ **GMP-ready for high-quality AAV production**

# AAV Production: From Standard to Innovation



## Old Standard

### AAV production architecture

**3-Plasmid System** – requires three separate plasmids → higher risk of incomplete transfection and imbalanced helper ratios.

### DNA template type

**Classic plasmids** – contain prokaryotic backbone and antibiotic-resistance sequences.

### Product purity

Backbone DNA often co-packaged into AAV capsids (0.5–2.9 % in ssAAV, up to 26 % in scAAV).

### Vector quality & efficiency

Risk of impurities, lower transduction efficiency, higher downstream burden. Patient risk.

### Transfer plasmids

Truncated and deletion carrying ITR sequences have worked in the past, however potential for improvement clearly demonstrated

## Innovative PlasmidFactory Solution

**2-Plasmid System** – *Rep/Cap* + helper genes combined in one plasmid → simpler, more reliable transfection with lower DNA input and cost.

**Minicircle DNA** – no bacterial backbone or antibiotic markers; only functional AAV elements.

No prokaryotic DNA carry-over → cleaner, safer AAV vectors.

Higher fraction of functional particles, improved purity, and reduced downstream processing. Future proof and regulatory-ready.

**Wild-type length ITRs** improve yield, purity and packaging efficiency.

Combination with **PlasmidFactory's Minicircle** technology shoots up key parameters even further – **unsurpassed technological advantage.**



# Our AAV Offerings

## In-stock plasmids and Minicircles

Helper and packaging plasmid	AAV serotypes
pDM	wt rep2/cap2
pDP1	rep2/cap1
pDP2	rep2/cap2
pDP3	rep2/cap3
pDP4	rep4/cap4
pDP5	rep2/cap5
pDP6	rep2/cap6
pDP8	rep2/cap8
pDP9	rep2/cap9

\*also available as minicircles

Vector constructs	AAV types
pAAV-ITR-CMV-GFP	SS
pAAV-ITR-CMV-GFP	SC
MC.AAV-ITR-CMV-GFP	SS
MC.AAV-ITR-CMV-GFP	SC

Vector construct with wildtype-length ITRs	AAV types
pAAV-ITR-CMV-GFP	SS
MC.AAV-ITR-CMV-GFP	SS

- ✓ Customized *cap* modified plasmids
- ✓ Custom ITR-plasmids

# Key Findings



*PlasmidFactory's team at your service*

- ✓ **Maximizing AAV vector production goals:** high variety of plasmid and Minicircle constructs tailored to customer needs
- ✓ **Application data from collaborators:** tangible benefits for improved efficiency
- ✓ **Reliability backed by experience:** industry pioneer with a solid 25 year track record
- ✓ **Scalable production up to GMP Grade:** to accomodate changing customer needs

**Thank you  
for your interest!**

**Fast Delivery**

Paired with Real

**Scientific**

Support



**SUPPLIED  
GLOBALLY**

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PlasmidFactory  
**25**  
YEARS

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